

Garant

Indexable insert for turning CC.T 060204, for finish machining, Grade: HU7315-1



Order data

Order number	260052 HU7315-1
GTIN	4062406380274
Item class	21G

Technical description

Chip breaker	AF
Tolerance	G
ISO code indexable insert	CCGT 060204
Grade	HU7315-1
Number of changes/inserts	2
Cutting depth a_p	0.05 - 0.5 mm
Cutting speed v_c main application	120 - 600 m/min
Coating	uncoated
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing

Cutting conditions	continuous
Tool material	Carbide
Feed f	0.03 - 0.1 mm/rev.
Main application	N
Type of product	Indexable insert for turning